



Bio



Lab Equipment,
Machinery & Packaging



POST SHOW REPORT 2025

CPHI/ bioLIVE/ PMEC/ Hi Korea successfully concluded on 28 August 2025 at COEX, celebrating its 10th anniversary edition. With record-breaking exhibition space and numbers, the event brought together the entire pharmaceutical, bio and nutraceutical industries under one roof.

26-28 AUGUST 2025 | COEX, Seoul, Korea



10,722
Attendees



418
Exhibitors



▶ **RECAP:** TOTAL OVERVIEW

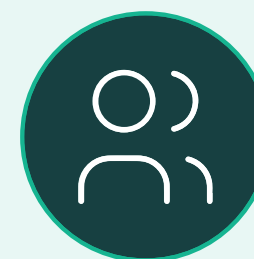
A Record-Breaking 10th Anniversary: Driving the Next Generation of Innovation

Featuring 418 exhibiting companies from 22 countries & regions and welcoming 10,722 visitors from 65 countries & regions, the event marked its largest-ever 10th anniversary edition.

To celebrate the decade of connecting industries, new specialized zones were introduced, highlighting the growing focus on bio technology and bio pharma. The event worked as a vital hub for networking, collaboration, and driving the pharma, bio, and nutraceutical industries into the next decade.



Our numbers from 2025



10,722
Unique
Visitors



65
Countries & Regions
Represented



418
Exhibiting
Companies



22
Exhibiting
Countries & Regions



69
Conference
and Seminar
Sessions

Attendee facts & figures 2025

78% have purchasing power



16%
Make Purchase



44%
Influence Purchase & Specify Suppliers



18%
Authorise Purchase



Visitor Job Position



C-Suite Executives
39% of total visitors

Manager Level
37% of total visitors

Key objectives for attending

***Data based on multiple responses*

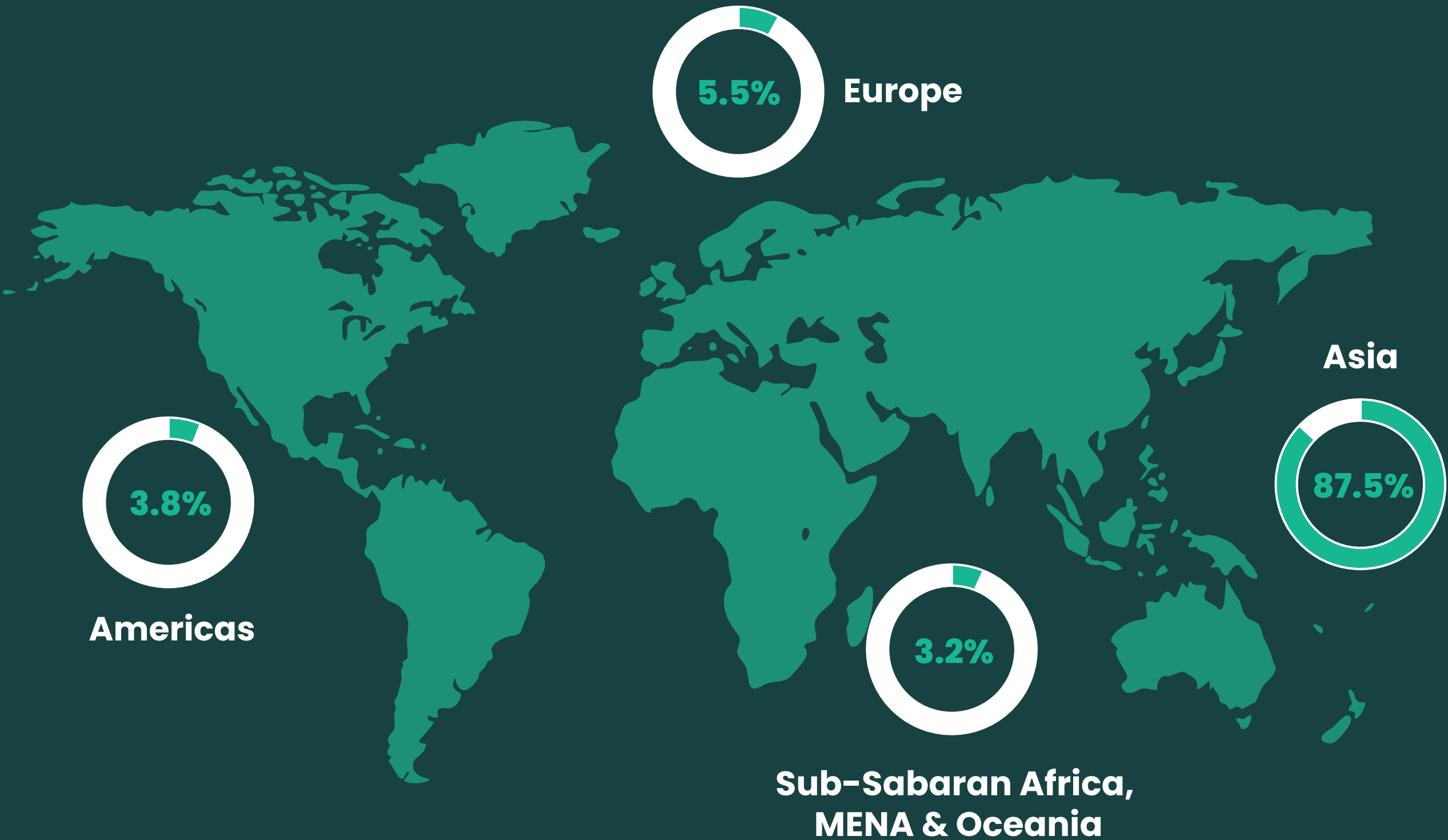
- Collect market information 82%
- Find new partners for future collaboration 47%
- Find new suppliers 37%
- Source new products 42%
- Visit conference & seminars 28%
- Network with industry peers 25%
- Meet existing contacts 23.8%

▶ **RECAP: VISITOR PROFILE**

Visitor Breakdown:
65 Countries Represented

82%
Domestic

18%
International



Top 10 countries:



1. Korea



2. China



3. India



4. Japan



5. Taiwan



6. USA



7. Philippines



8. Vietnam



9. Singapore



10. Thailand

▶ **RECAP: ENGAGEMENTS**

4 Events in 1 Roof



This year's edition brought together four co-located events under one roof, creating a truly comprehensive marketplace. Covering the entire value chain — from pharmaceutical ingredients and nutraceuticals to biopharma, laboratory equipment, machinery, and packaging.

The show offered visitors unparalleled opportunities to explore diverse solutions, discover the latest innovations, and connect with leading global players across every sector of the industry.

Visitors' Interested Event



38%
Pharmaceuticals



34%
Nutraceuticals



18%
Bio



10%
Lab Equipments
Machinery & Packaging

Visitors' Top Product of Interest

Pharmaceuticals

- 1 Generic APIs & Innovative APIs
- 2 Excipients
- 3 Finished Dosage Forms
- 4 Intermediates, Fine and Specialty Chemicals
- 5 CDMOs and CMOs

Bio

- 1 Biopharmaceuticals
- 2 Digital Healthcare (IT Digital)
- 3 Biotech
- 4 Bio Processing
- 5 Cold Chain

Nutraceuticals

- 1 Natural Extracts
- 2 Nutraceutical Ingredients
- 3 Nutraceutical Finished Products
- 4 Nutraceutical Delivery Formats
- 5 Nutraceutical Testing

Lab equipments, Machinery & Packaging

- 1 Pharmaceutical Machinery & Technology
- 2 Laboratory & Analytical Equipment
- 3 Packaging Materials and Equipment
- 4 Drug Delivery Devices and Systems
- 5 Laboratory & Analytical Services

▶ **RECAP:** EXHIBITOR PROFILE

Exhibitor facts & figures

We were proud to celebrate our 10th anniversary by welcoming exhibitors from around the world, and by expanding into new zones that highlight the future of biopharma, innovation, and advanced technologies.



88%

of exhibitors are satisfied with their experience



83%

would recommend to a friend or colleague



82%

are likely to exhibit again

Exhibitor Feedback

This event marks dsm-firmenich's first official participation since its new launch from DSM. It received a great response by introducing innovative solutions such as premixes that enable personalized nutrition, advanced performance blends, the next-generation plant-based omega life's®, and the world's largest anti-aging clinical study, the DO-HEALTH Study. We thank all the visitors for their keen interest, even though it was our first time participating. We will continue to lead K-health and continue global innovation by cooperating with domestic manufacturers.

Eunji Jung Country Leader, dsm-firmenich

dsm-firmenich

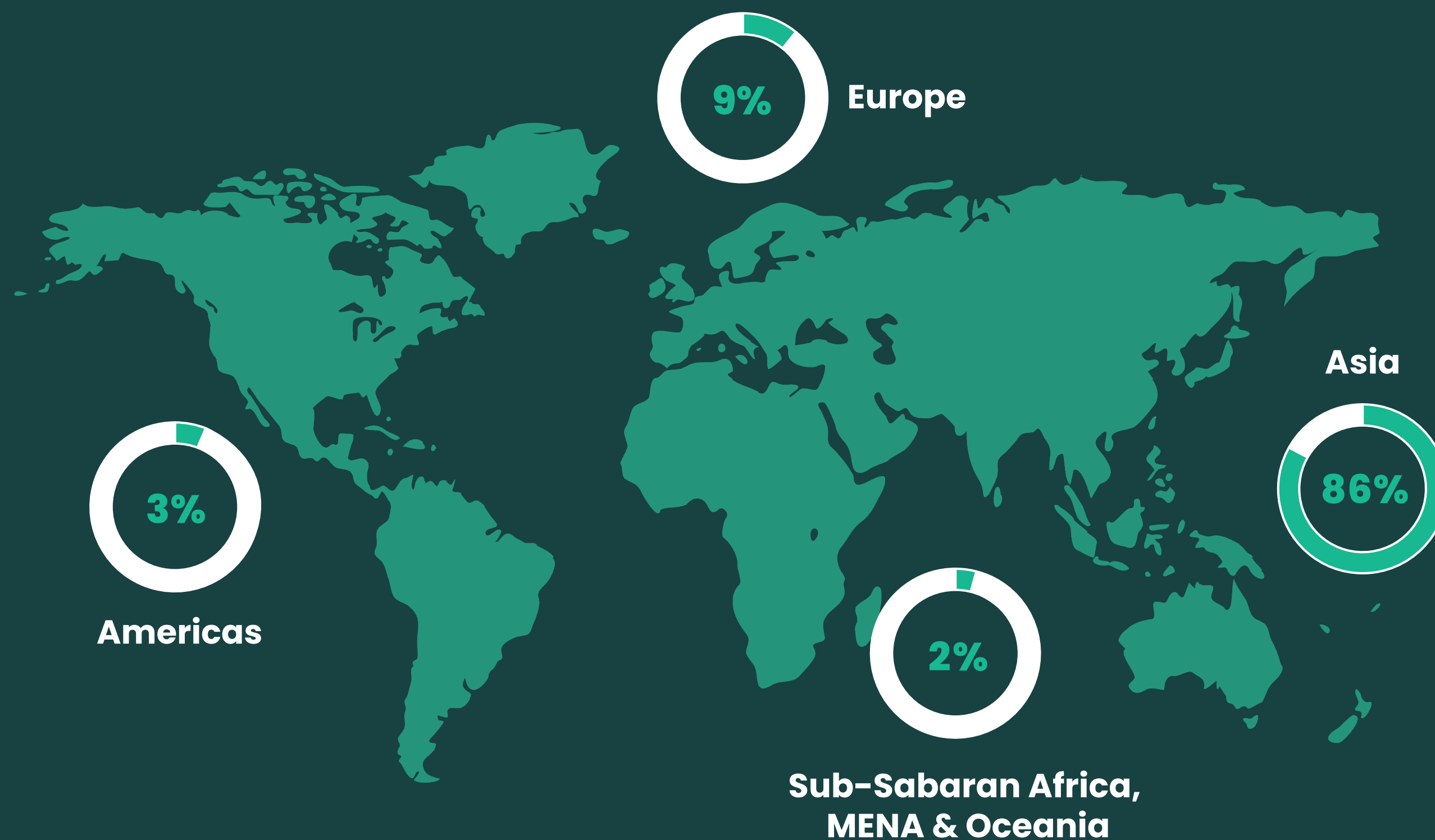


▶ **RECAP: EXHIBITOR PROFILE**

Exhibitor Breakdown
22 Countries Represented

36%
Domestic

64%
International



Top 10 countries:



1. Korea



2. China



3. India



4. Iceland



5. Japan



6. USA



7. France



8. Germany



9. Italy



10. Singapore

▶ RECAP: CONFERENCE & SEMINAR

This year's conference program proved to be a highly insightful platform, delivering forward-looking perspectives across the pharmaceutical, biopharmaceutical, and nutraceutical sectors.

In the pharmaceutical track, sessions addressed global regulatory reforms, international trade dynamics, and new drug development strategies, offering practical guidance for a fast-changing global market.

The biopharmaceutical program spotlighted frontier themes such as AI-driven drug discovery and advanced biotechnology, drawing leading researchers and institutional experts to share their perspectives on future innovation.

In the nutraceutical field, the K-Health Conference, co-organised with Korea Health Functional Food Association (KHFF), centered on strategies and trends for boosting functional food exports. These sessions were particularly well received and praised for providing timely insights to support global expansion.

K-HEALTH
Co-organiser: **CONFERENCE**



44

Conferences



25

Seminars



76+

Speakers



Matchmaking Platform Highlights

This year's event once again proved its strength as a true B2B business platform. Through the dedicated matchmaking system and official event app, exhibitors and visitors were able to connect efficiently and explore real collaboration opportunities. The strong engagement highlighted the event's role not only as a knowledge-sharing hub, but also as a platform for real business outcomes and partnerships.



594

Total Meetings



9,000+

Meeting Requests



9,237

Company Views



4.67

Average
Meeting Rating

*Out of 5

“Matchmaking is one of the highlight. It's easy for us and it's very systematic and very organized for us to have a high quality meetings.”

Sarath Kumar

Product Specialist & Formulation,
Arcadia Life Sciences

▶ **RECAP: 10TH ANNIVERSARY**

ANNIVERSARY
10th

Celebrating CPHI Korea's 10th Anniversary

Marking a decade as Korea's leading pharmaceutical exhibition, CPHI Korea celebrated its 10th anniversary in style.

Special programs such as the Stamp Tour and Opening Luncheon brought the community together, while the Innovation Gallery showcased pioneering products and solutions from long-standing exhibitors who have grown with the event over the years.



The milestone edition not only highlighted the industry's continued evolution but also honored the loyalty and contributions of companies that have helped shape CPHI Korea into a premier hub for the pharma, bio, and nutraceutical sectors.

▶ RECAP: 10TH ANNIVERSARY



Korea Biomedicine Industry Association
bioLIVE
Co-organiser



Ministry of Food and Drug Safety
Sponsor



Korea Fund for Regenerative Medicine
Sponsor



Korea Institute of Toxicology
Sponsor



KMEDI hub
Sponsor



Korea Health Functional Food Association
Sponsor



Korea Drug Research Association
Sponsor



Korea Invention Promotion Association
Sponsor



Korea Tourism Organization
Special Sponsor



KSM-66 Ashwagandha
Hi Korea 2025
Title Sponsor



OCEANIC PHARMACHEM PVT LTD
CPHI Korea 2025
Registration Sponsor



DIPS 1000+
bioLIVE
Gold Sponsor



Incheon Technopark
bioLIVE
Silver Sponsor



Korea Conformity Laboratories
bioLIVE
Silver Sponsor



UNIDO
Partner



CCCMHPIE
Loyal Exhibitor
(Pavilion)



CCPIT
Loyal Exhibitor
(Pavilion)



Metrochem API Private Limited
Loyal Exhibitor



WOOSHIN LABOTTACH CO.,LTD
Loyal Exhibitor



INIST
Loyal Exhibitor



Jiangxi Synergy Pharmaceutical Co., Ltd
Loyal Exhibitor



MFC
Loyal Exhibitor



Almac Group
Loyal Exhibitor



Anhui Heryi Chemicals Co.,Ltd
Loyal Exhibitor

**Thank you to all
our loyal exhibitors,
sponsors and partners!**





Save the dates for

CPHI/Hi Korea 2026

 25 – 27 August 2026

 COEX, Seoul, Korea

Contact us

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BOOK YOUR STAND NOW!

12,000+
Visitors

420+
Exhibitors

